

# Sartoscale

## Filter Test Disposables for Use in the Biopharmaceutical Industry



### Description

Sartoscale filter test disposables are designed to perform reliable filterability trials with 47 mm flat filter discs of original filter cartridge material. The use of disposables for filtration trials avoids time consuming preparation of filter discs in stainless steel filter holders and prevents installation mistakes of the flat filter discs.

### Applications

Sartoscale filter test disposables are ideally suited to perform all kinds of filterability trials with the target to select the optimal membrane material for a certain application, or to determine the ideal combination of prefilters and final filters with minimal product volumes.

## Original Filter Material

Sartoscale filter test disposables contain the original filter active material of the respective filter cartridges in order to ensure reproducible test results.

## Scale-Up

After material selection or determination of a prefilter | final filter scheme with Sartoscale filter test disposables, a scale-up for flow rate and total throughput performance of the selected materials should be done using small scale pleated capsule devices (e. g. capsules of type 4).

## Optimized Design

Sartoscale filter test disposables feature ultra low hold up and dead volumes in order to perform filterability trials with minimized product volumes.

## Reliability

Sartoscale filter test disposables containing integrity testable membrane filters can be tested for integrity by a bubble-point test to ensure reliable results.

## Zero-T-Test System

We recommend using Sartoscale filter test disposables with our Zero-T Filter Test System in order to perform filtration trials effectively. The Zero-T-System consists of hardware and software modules which allow easy handling and installation of the Sartoscale filter test disposables. Automatic data acquisition is achieved by the connection of a balance to a laptop. The software automatically analyzes the incoming data for membrane screening and scale-up.

## Availability

Sartoscale filter test disposables will become available for all filter materials of Sartorius Stedim Biotech GmbH including:

- Sartopore® 2 544...
- Sartopore® 2 XLG 544...
- Sartopore® 2 XLI 544...
- Sartopore® 2 XLM 544...
- Sartopore® Platinum 549...
- Sartobran® P 523..
- Sartolon 510...
- Sartoclean® CA 562...
- Sartoclean® GF 560...
- Sartopure® PP2 559...
- Sartopure® PP3 505...
- Sartopure® GF Plus 555...
- Sartoguard PES 547...
- Sartoguard GF 548...
- Sartoguard NF 546...

## Specifications

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### Materials

Capsule housing	Polypropylene
Filter materials	All common filter materials of Sartorius Stedim Biotech GmbH

## Available Sizes|Filtration Area

Size S 17.3 cm<sup>2</sup>

## Available Connectors Styles

FF, HH

F: TC Flange 25 mm (½")

H: ¼" multiple stepped hose barb

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### Operating Parameters

Max. allowable	5 bar   72.5 psi at 20 °C
Differential pressure	2 bar   29 psi at 80 °C

Sartoscale filter test disposables cannot be used in reverse direction of filtration!

# Specifications

## Extractables

Sartoscale filter test disposables meet or exceed the requirements for WFI quality standards set by the current USP.

## Regulatory Compliance

All sterilizing grade and mycoplasma retentive Sartoscale filter test disposables are randomly tested for integrity during production.

Non pyrogenic according to USP Bacterial Endotoxins

Pass USP Plastic Class VI Test

Non fiber releasing according to 21 CFR

## Sterilization

Autoclaving:  
134 °C, 2 bar, 30 min

No in-line steam sterilization

## Sterilization Cycles

Autoclaving: One cycle

## Integrity Test Parameters

(Water wetted)

Filter Type	Pore Size	Bubble-Point [bar   psi]
Sartopore® 2	0.2 µm	3.2   46
Sartopore® 2	0.45 µm	2.2   32
Sartopore® 2 XLG	0.2 µm	3.2   46
Sartopore® 2 XLI	0.2 µm	3.2   46
Sartopore® Platinum	0.2 µm	3.5   50.7
Sartobran® P	0.1 µm	3.8   55
Sartobran® P	0.2 µm	3.2   46
Sartobran® P	0.45 µm	2.0   29
Sartolon	0.2 µm	3.0   43.5
Sartoguard PES	0.1 µm nom.	2.8   40.5
Sartoguard PES	0.2 µm nom.	1.8   26
Sartoguard GF	0.1 µm nom.	2.5   36.2
Sartoguard GF	0.2 µm nom.	2.0   29

## Pack Size

M = Three pieces per pack

# Order Information

Sartopore® 2 0.1 µm	5445358KS--**--M
Sartopore® 2 0.2 µm	5445307HS--**--M
Sartopore® 2 0.45 µm	5445306GS--**--M
Sartopore® 2 XLG 0.2 µm	5445307GS--**--M
Sartopore® 2 XLI 0.2 µm	5445307IS--**--M
Sartopore® 2 XLM 0.1 µm	5445358MS--**--M
Sartopore® Platinum 0.2 µm	5495307HS--**--M
Sartobran® P 0.1 µm	5235358HS--**--M
Sartobran® P 0.2 µm	5235307HS--**--M
Sartobran® P 0.45 µm	5235306DS--**--M
Sartolon 0.2 µm	5105307HS--**--M
Sartoguard PES 0.1 µm nom.	5475358GS--**--M
Sartoguard PES 0.2 µm nom.	5475307FS--**--M
Sartoguard GF 0.1 µm nom.	5485358MS--**--M
Sartoguard GF 0.2 µm nom.	5485307GS--**--M
Sartoguard NF 0.1 µm nom.	5465358MS--**--M
Sartoguard NF 0.2 µm nom.	5465307GS--**--M
Sartoclean® CA 0.2 µm	5625307AS--**--M
Sartoclean® CA 0.45 µm	5625306AS--**--M
Sartoclean® CA 0.65 µm	5625305GS--**--M
Sartoclean® CA 0.8 µm	5625304ES--**--M
Sartoclean® GF 0.65 µm	5605305GS--**--M
Sartoclean® GF 0.8 µm	5605304ES--**--M
Sartopure® PP2 0.65 µm	5595305PS--**--M
Sartopure® PP2 1.2 µm	5595303PS--**--M
Sartopure® PP2 3 µm	5595302PS--**--M
Sartopure® PP2 5 µm	5595342PS--**--M
Sartopure® PP2 8 µm	5595301PS--**--M
Sartopure® PP2 20 µm	5595320PS--**--M
Sartopure® PP2 50 µm	5595350PS--**--M
Sartopure® PP3 0.45 µm	5055306PS--**--M
Sartopure® PP3 0.65 µm	5055305PS--**--M
Sartopure® PP3 1.2 µm	5055303PS--**--M
Sartopure® PP3 3 µm	5055302PS--**--M
Sartopure® PP3 5 µm	5055342PS--**--M
Sartopure® PP3 8 µm	5055301PS--**--M
Sartopure® PP3 20 µm	5055320PS--**--M
Sartopure® PP3 50 µm	5055350PS--**--M
Sartopure® PP3 100 µm	5055398PS--**--M
Sartopure® GF Plus 0.65 µm	5555305PS--**--M
Sartopure® GF Plus 1.2 µm	5555303PS--**--M

\*\* : Connector Styles

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