. MICROORGANISMS

- Secrete nucleases, pyrogens, and phosphatases, affecting nucleic acid and protein integrity Confounds cell counts and protein/nucleic acid concentration measurements
- Interferes with downstream assays (e.g., PCR, western blot, ELISA) by destroying source material quality or impeding probing mechanisms (e.g., antibody binding specificity) 1-1

REMOVAL

- Microorganisms can be killed using UV light irradiation at 185 or 254 nm
- Dead microorganisms may leave cellular debris/internal cellular contents in solution Filtration can remove both microorganisms and cellular debris
- Equipment maintenance is critical as microorganisms can foul filters and form biofilms

IONS

NON-ALKALI METALS

Metals such as Fe, Cu, Zn, and Mn are involved in many physiological processes, serving as catalysts, enzyme inhibitors, or chelators Heavy metals (e.g., Hg, Zn, Pb) are cytotoxic

ALKALI METALS

Na° and K' ions are critical to electrophysiology and affect water conductivity and resistance

REMOVAL

- Ion-exchange resins swap unwanted ions for H⁺ or OH⁻ ions Resins combined with electric currents pull ions out of solution towards
- an anode or cathode depending on charge polarity
- Deionized water is "hungry" highly susceptible to ionic contamination leached from storage containers
- Ion content is measured by resistivity, with 18.2 $M\Omega$ cm at 25 °C the industry standard for pure deionized water

PARTICULATE MATTER & COLLOIDS

- - Can clog filter pores and small channels, such as those commonly used in microfluidic or chromatography instruments
 - Q.

REMOVAL

Microfiltration with a 0.22 µm pore size is sufficient to remove most particulate matter, this is the minimum requirement for clinical laboratory reagent-grade water under **CLSI** specifications

GASES an

C

NN

- All gases may precipitate and form bubbles, affecting spectrophotometric measurements and blocking microfluidic channels

REMOVAL

- Distillation partially removes dissolved gases, but a new equilibrium will be established upon atmospheric contact
- Specific gases can be removed by subjecting the water to chemical reactions intended to consume the target gas
- The products of ionizing gases can be removed using ion-exchange or electrodeionization (EDI); continued application will eventually
 - exhaust gas reserves

ORGANIC CONTENT

- tituent
- This can include decayed plant matter, solvents (e.g., toluene benzene), and byproducts of combustion
- Organic contamination is detectable by chromatographic assays (e.g., HPLC, LC/MS), leading to increased noise or confounding peaks, organic compounds can also generate background fluorescence
- Hydrocarbons are cytotoxic, impairing cellular function and enzyme activity

REMOVAL

UV irradiation breaks carbon-hydrogen bonds, destroying organic molecules Reverse osmosis is excellent for removing organic compounds due to the low MWCO point

1 NCCLS GUIDELINES FOR CLASSIFICATION OF WATER TYPES (1998)

CONTAMINANT (PARAMETER)	TYPE III	TYPE II	TYPE I
lons (Resistivity; Mû·cm @ 25 °C)	0.1	1.0	1.0
Organic Materials (TOC ppb)	NS	NS	Carbon filtration
рН	NS	NS	5-8
Particulates >0.22 µm (Units/ml)	NS	NS	0.22 µm filtration
Colloids (Silica; mg/L)	1.0	0.1	0.05
Bacteria (CFU/ml)	NS	<1000	<10

3 ASTM REAGENT GRADE WATER SPECIFICATIONS (GUIDELINE D1193-06-2011)

CONTAMINANT (PARAMETER)	TYPE IV		TYPE III		TYPE II	TYPE I
lons (Resistivity; MΩ·cm @ 25 °C)	0.2		4.0		1.0	18
Organic Materials (TOC ppb)	NS		200		50	50
рН	5-8		NS		NS	NS
Chloride (µg/L)	<50		<10		<5	<]
Sodium (µg/L)	<50		<10		<5	<]
Colloids (Silica; mg/L)	NS		500		3	3
CONTAMINANT (PARAMETER)				ТҮРЕ	D	TYPE C
GONTAWINANT (PANAWETER)		TIFEA	TYPE A		D	TIFE 0
Endotoxin (EU/ml)		<0.03		0.25		NS
Bacteria (CFU/ml)	1			10		1000
No. net energified						

2 CLSI SPECIFICATION FOR REAGENT LABORATORY WATER (2006)

WATER TYPE	SPECIFICATIONS
Clinical laboratory reagent water (CLRW)	Microbial content <10 CFU/ml >10 MD·cm @ 25 °C Free of particulates >0.22 µm TOC <500 ppb
Special reagent water (SRW)	Application defined
Instrument feed water (IFW)	NS

ASTM STANDARD GUIDE FOR BIO-APPLICATIONS GRADE WATER (GUIDELINE D5196-06-2006) Δ

PARAMETER	STANDARD
lons (Resistivity; Mû·cm @ 25 °C)	18
pH	NS
Organic Materials (TOC µg/L)	20
Chloride (µg/L)	NS
Sodium (µg/L)	NS
Total Silica (µg/L)	NS
Bacteria (CFU/ml)	100
Endotoxin (EU/ml)	0.01 (or as required)
Nucleases and Proteases	As required

NS: not specified